

10 1687,164



(19)

Europäisches Patentamt

European Patent Office

Office européen des brevets



(11)

**EP 0 896 821 A1**

(12)

**EUROPEAN PATENT APPLICATION**

(43) Date of publication:  
17.02.1999 Bulletin 1999/07

(51) Int. Cl.<sup>6</sup>: **A61K 31/41**, **A61K 9/00**

(21) Application number: **97830417.8**

(22) Date of filing: **08.08.1997**

(84) Designated Contracting States:  
**AT BE CH DE DK ES FI FR GB GR IE IT LI LU MC  
NL PT SE**  
Designated Extension States:  
**AL LT LV RO SI**

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(54) **A novel pharmaceutical composition for Inhalation containing CR 2039 (andolast)**

(57) A pharmaceutical composition comprising, as active ingredient, N-4-(1H-tetrazol-5-yl)phenyl-4-(1H-tetrazol-5-yl)benzamide disodium salt (CR 2039, Andolast) or another pharmaceutically-acceptable salt thereof and a flavouring, and optionally including a pharmaceutically-acceptable inert carrier and/or a pharmaceutically-acceptable sweetener, the composition being suitable for administration by oral inhalation.

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## Description

[0001] The subject of the present invention is a novel pharmaceutical composition of the compound N-4-(1H-tetrazol-5-yl)phenyl-4-(1H-tetrazol-5-yl)benzamide disodium salt (CR 2039, Andolast) or of another pharmaceutically-acceptable salt thereof, the composition being suitable for administration by oral inhalation.

[0002] CR 2039 is a compound having potent anti-allergic and anti-asthmatic activity, the pharmacological activities of which have already been described, for example, in Revel L. et al. (1992), *Eur. J. Pharmacol.* 229, 45-53 and in European Patent No. 0460083.

[0003] Many drugs used in the treatment of disorders of the respiratory tract are administered by oral inhalation. However, the dispensing of CR 2039 as a micronized powder for administration by this route has involved considerable problems which limit its use, in spite of its potent pharmacological activity.

[0004] One of these problems is that CR 2039 is extremely bitter. Another considerable problem is that CR 2039 disodium salt, like other salts thereof, is a hygroscopic substance of which the particles tend to form aggregates easily. In fact, small particles are quite unstable thermodynamically in view of the high ratio between their surface area and the space they occupy. When the product is used in the form of a micronized powder, the aggregation phenomena therefore make it difficult in use to maintain a particle diameter of the substance of less than 5 microns, beyond which limit it is difficult for a substance to penetrate the air passages deeply in order to be absorbed and thus perform its pharmacological activity. Administration by this route has therefore been somewhat unpleasant for patients who have not demonstrated the expected benefit from the treatment.

[0005] The object of the present invention is to provide, for the treatment of asthma and other pathological conditions of the respiratory tract, a novel pharmaceutical composition comprising, as active ingredient, CR 2039 disodium salt or another pharmaceutically-acceptable salt thereof for administration by oral inhalation. This novel pharmaceutical composition comprises, in addition to the active ingredient, a flavouring such as, for example, menthol or peppermint oil or mixtures thereof, and may also contain one or more pharmaceutically-acceptable inert carriers as well as one or more suitable sweeteners. The use of flavourings such as, for example, menthol or peppermint oil is important for various reasons. In the first place their use masks the unpleasant taste of CR 2039, increasing "compliance" in relation to this preparation. In the second place, their appropriate use succeeds, in particular, in increasing both the respirable fraction of the drug, that is, the so-called "fine-particle fraction" and the uniformity of the dose of the drug administered.

[0006] The sweeteners may be selected from carbohydrates such as, for example, sucrose, fructose, glucose, mannitol, etc., or aspartame, sodium cyclamate, saccharin, sodium saccharin, etc.

[0007] The novel pharmaceutical composition comprises, as active ingredient, CR 2039, preferably in the form of the disodium salt, as a fine micronized powder having a particle diameter preferably of between 0.1 and 10 microns and an average diameter preferably of between 1 and 3 microns, and a flavouring, preferably menthol, which is present in the composition in a ratio by weight (weight/weight) of between 0.5% and 10%, preferably 3%, with reference to the weight of the active ingredient.

[0008] The pharmaceutical composition may comprise sweeteners, preferably sodium saccharin, which may be present in the composition in a ratio by weight (weight/weight) of between 1% and 30%, preferably between 10% and 20%, with reference to the weight of active ingredient.

[0009] The composition may also comprise one or more inert, water-soluble carrier, preferably lactose or dextrose, in a ratio by weight (weight/weight) of between 0.5 and 5 times the weight of the active ingredient.

[0010] The pharmaceutical composition of the invention is preferably prepared by dissolving the flavouring, for example, the menthol or peppermint oil, in a volatile, non-aqueous solvent such as, for example, ethyl ether or, preferably, methylene chloride and mixing this solution with the active ingredient in the ratios indicated above. The advantage of this method is that, after evaporation of the solvent, a homogeneous, free flowing, non-sticky mixture is thus obtained, in contrast to what occurs if the components are simply mixed dry. Moreover, with this method the tendency of the particles of the active ingredient to form aggregates is greatly reduced.

[0011] As stated above, the composition may include an inert carrier such as, for example, lactose or dextrose, and a sweetener or, preferably, both. In this case, these components are mixed by conventional techniques with the active ingredient, flavoured as described above.

[0012] If inert carriers and sweeteners are used, these may also be mixed dry with the active ingredient beforehand, the resulting mixture then being treated with the organic solution containing the flavouring. Upon completion, the solvent is evaporated by conventional techniques.

[0013] The pharmaceutical composition according to the invention may be used as it is, by means of a conventional portable inhaler for dry powders. Alternatively, in order to increase the fluidity of the pharmaceutical composition within the reservoir of the inhaler device, the mixture can be transformed in pellets by tumbling it with conventional techniques and sieved through stainless steel sieves to provide pellets having a size between 100-1000 micrometers. Alternatively, hard gelatine capsules filled with the pharmaceutical composition of the invention may be used. The capsules are loaded into a conventional single- or multi-dose inhaler which, after the capsule has been suitably perforated, enables

the contents of the capsule to be dispensed in a suitable manner for inhalation by the patient.

[0014] The invention is illustrated further by the following examples which should not, however, be considered in any way limiting of the invention.

5 1. Example of a pharmaceutical composition for oral inhalation containing 8 mg of CR 2039 disodium salt per dose administered

[0015]

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	Components	Quantity (mg)	% (weight/weight)
	CR 2039 (micronized)	8.0	50
15	Menthol	0.24	1.5
	Lactose	7.26	45.375
20	Sodium saccharin (micronized)	0.50	3.125
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25	Total	16.00	100

Preparation for 10000 doses:

30 [0016] 2.4g of menthol dissolved in 50ml of methylene chloride were added to 80g of CR 2039 disodium salt. After mixing, 72.6g of lactose and 5g of micronized sodium saccharine were added to the homogenous mass, again with stirring. The homogeneous mixture was dried under vacuum until the solvent had disappeared. The composition containing 50.0% of active ingredient could be used by filling hard gelatine capsules in quantities of 16.0 mg/capsule for dispensing by means of a suitable inhaler after perforation of the capsule, or could be used as it was, by filling a loader  
 35 with a powder-holding chamber with the same quantity of mixture and dispensing it to the patient by inhalation by means of a suitable device for delivering powders.

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2. Example of pharmaceutical composition for oral inhalation containing 4 mg of CR 2039 sodium salt per dose administered

[0017]

Components	Quantity (mg)	% (weight/weight)
CR 2039 (micronized)	4.0	50
Menthol	0.12	1.5
Dextrose	3.88	48.5
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Total	8.0	100

Preparation for 10000 doses:

[0018] 38.8g of dextrose were added to 40g of micronized CR 2039 sodium salt. After mixing, 1.2g of menthol dissolved in 25ml of methylene chloride was added slowly to the homogeneous mass with stirring. The homogeneous mixture thus obtained was dried under vacuum until the solvent disappeared. The method described above in Example 1 was then followed in order to be able to dispense 8.0 mg of mixture containing 50% of active ingredient to the patient.

[0019] Naturally, the proportions of the components may be varied by an expert in accordance with the foregoing text.

**Claims**

1. A pharmaceutical composition comprising, as active ingredient, N-4-(1H-tetrazol-5-yl)phenyl-4-(1H-tetrazol-5-yl)benzamide disodium salt (CR 2039, Andolast) or another pharmaceutically-acceptable salt thereof and a flavouring, and optionally including a pharmaceutically-acceptable inert carrier and/or a pharmaceutically-acceptable sweetener, the composition being suitable for administration by oral inhalation.
2. A pharmaceutical composition according to Claim 1, in which the active ingredient is CR 2039 disodium salt.
3. A pharmaceutical composition according to Claims 1 and 2 which contains a flavouring such as, for example, menthol or peppermint oil in a ratio by weight of between 0.5 and 10% (weight/weight) with reference to the CR 2039 disodium salt.
4. A pharmaceutical composition according to any one of the preceding Claims 1-3 which also contains a sweetener such as, for example, sucrose, fructose, glucose, mannitol, aspartame, sodium cyclamate, acid saccharin or sodium saccharin.
5. A pharmaceutical composition according to any one of the preceding Claims 1-3 which also contains one or more water-soluble inert carrier such as lactose or dextrose.
6. A pharmaceutical composition according to any one of the preceding Claims 1-3 which contains both a sweetener selected, for example, from those indicated in Claim 4 and an inert, water-soluble carrier such as, for example, lactose or dextrose.
7. A pharmaceutical composition according to Claim 4, which contains a sweetener such as sodium saccharin in a ratio by weight of between 1% and 30%, preferably between 10% and 20% by weight (weight/weight), with reference to the CR 2039 disodium salt.
8. A pharmaceutical composition according to Claim 5 which contains an inert, water-soluble carrier such as, for example, lactose or dextrose in a ratio by weight of between 0.4 and 4 times the weight of the active ingredient.

9. An oral inhalation multidose, refillable device for delivering dry powders containing a pharmaceutical composition according to any one of Claims 1-8.
- 5 10. An oral inhalation multidose, refillable device for delivering powders consisting of microfine pellets having a diameter of from about 100 to 1000 micrometers containing a pharmaceutical composition according to any of Claims 1-8.
- 10 11. A hard gelatine capsule containing a pharmaceutical composition according to any one of Claims 1-8 for use with a suitable device for delivering dry powders for oral inhalation.
- 15 12. A method of preparing a pharmaceutical composition comprising, as active ingredient, N-4-(1H-tetrazol-5-yl)phenyl-4-(1H-tetrazol-5-yl)-benzamide disodium salt (CR 2039, Andolast) or another pharmaceutically-acceptable salt thereof and a flavouring, and optionally including either a pharmaceutically-acceptable inert carrier or a pharmaceutically-acceptable sweetener, or both, which consists in adding the flavouring dissolved in a volatile, non-aqueous solvent, mixing the solution with the active ingredient, and evaporating the residual solvent by conventional methods.
- 20 13. A method according to Claim 12, in which the active ingredient may be mixed beforehand with sweeteners such as those indicated in Claim 4 and with inert carriers such as those indicated in Claim 5.
- 25 14. A method according to Claim 12, in which CR 2039 disodium salt is used as the active ingredient, menthol is used as the flavouring, sodium saccharin is used as the sweetener, and lactose or dextrose is used as water-soluble inert carrier.
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# EUROPEAN SEARCH REPORT

Application Number  
EP 97 83 0417

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
A,D	WO 90 09989 A (ROTTA RESEARCH LABORATORIUM, IT) * claims *	1-14	A61K31/41 A61K9/00
A,D	CHIMICAL ABSTRACTS, vol. 118, no. 9, 1 March 1993 Columbus, Ohio, US; abstract no. 73464, XP002051340 * abstract * & L. REVEL ET AL.: "CR 2039, A NEW BIS-(1H-TETRAZOL-YL)PHENYLBENZAMIDE DERIVATIVE WITH POTENTIAL FOR THE TOPICAL TREATMENT OF ASTHMA" EUR. J. PHARMACOL., vol. 229, no. 1, - 1992 pages 45-53,	1-14	
			TECHNICAL FIELDS SEARCHED (Int.Cl.6)
			A61K
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 7 January 1998	Examiner Scarponi, U
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

EPO FORM 1503 03/82 (P4/C01)